

Date: Monday, 06/11/2006 9:19:47 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.  
 Job Number : 29269  
 Estimate Number : 10804  
 P.O. Number : N/A  
 This Issue : 06/11/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : LANDING GEAR  
 Previous Run : 29190  
 Written By :  
 Checked & Approved By :  
 Comment :

Drawing Name : D412-664-203  
 Part Number : D412664203  
 Drawing Number : NCR 095  
 Project Number : N/A  
 Drawing Revision : N/A  
 Material : N/A  
 Due Date : 13/11/2006 Qty: 1 Um: Each

## Additional Product

Job Number:



<b>DART</b>			
TRANSPORT CANADA APPROVAL FORM			
P/N	D412-664-203	CHG	CHG003
DISC	Crosstube Aft High	STC	SH01-9
LOT	B27179	STC	SR01298NY
MODEL	Bell 412	STC	
MADE IN CANADA			

Seq. #: Machine Or Operation: Description:

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STOCK  
 D412-664-203  
 RECORD B/N'S

B27179

IT 06-10-27

2.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
 REMOVE SUPPORT D2896-1  
 FROM CROSSTUBES AND LABEL SUPPORT  
 WITH B/N OF CROSSTUBE IT CAME OFF OF

Support Scraped - Replace \*

IT 06-11-01

①

3.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
 REMOVE CENTRE ABRASION STRIP  
 AND CLEAN OFF ALL ADHESIVE RESIDUE

IT 06-11-01

①

Date: Monday, 06/11/2006 9:19:48 AM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29269

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation: Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-10-01

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING  
RE-PAINT SECTION OF CROSSTUBE  
BETWEEN THE TWO CHAFING SHIELDS  
AS PER QSI 005

06-11-23

(1)

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

207-01-04

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
INSTALL SUPPORT D2896-1  
USING MAGNOBOND 6398 B  
ENSURING B/N MATCHES CROSSTUBE  
AS PER DSI 9357  
REPLACE CLAMPS  
2 X MS21920-30B  
ADD RUBBER CUSHION  
2 X D2182B (D2182B058) B

B29705 RT 07-01-10

M:102437

M:102931

26472

RT 08-01-04

8.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)  
clamp(per MIL-DTL-8783C)

B:102437

RT 06-01-05

9.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.9600 f(s)/Unit Total: 0.9600 f(s)  
Neoprene Cushion-.750 bl

B:26472

RT 06-01-05

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Drawing Name: D412-664-203

Job Number: 29269

Part Number: D412664203

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



*207-01-08*



Comment: INSPECT WORK TO CURRENT STEP

11.0

QC6

DIMENSIONAL CHECK



*207-01-08*



Comment: DIMENSIONAL CHECK

12.0

PACKAGING 1

PACKAGING RESOURCE #1



*Next 2/9/1/9*



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP

*add a copy of DSI 9357 to paperwork 2/27/09*

13.0

QC21

FINAL INSPECTION W/O RELEASE



*(1)*

Comment: FINAL INSPECTION W/O RELEASE

*207/01/10*

Job Completion



*U 07-01-10*